

BID TABULATION #14491 REBID #1

ALUMINUM CASTINGS

OPENED 3/29/2016 @ 2:00 PM-CST

PURCHASING AGENT: TYKESHA WHITE

TELEPHONE NO.: (414) 286-2394

EMAIL: TYWHIT@MILWAUKEE.GOV

| BIDDER: | | ELKCAST ALUMINUM, INC. ELKHORN, WI | | |
|---|--|---------------------------------------|------------|--------------------|
| LBE AFFIDAVIT SUBMITTED? | | N/A | | |
| BUY MILWAUKEE / AMERICAN AFFIDAVIT SUBMITTED? | | YES AMERICAN-MADE | | |
| ITEM # | DESCRIPTION | ESTIMATED ANNUAL USAGE | UNIT PRICE | SUBTOTAL |
| 1 | BRACKET END MOUNT, FLASK SIZE 16" x 24", ONE CASTING PER FLASK APPROXIMATE CASTING WEIGHT - 3LBS. DRWG #D-77-509T, ALUM. ALLOY ZC-81A OR AA713. C.O.M #ES438. | 200 | \$25.75 | \$5,150.00 |
| 2 | BRACKET PLATE FOR ALUMINUM POLE. APPROXIMATE CASTING WEIGHT 1LB.6 OZ. SIX ON. MATERIAL- AA713. PER CITY DRAWING #B-78-24. C.O.M. ES441. | 20 | \$7.19 | \$143.80 |
| 3 | BRACKET, FRONT PLATE TYPE A31, TWO PATTERN ALUMINUM MATCH PLATE, TWO PART ALUMINUM SPLIT FOUR CAVITY CORE BOX. FLASK SIZE 14" x 20". APPROXIMATE WEIGHT 4LB. MATERIAL AA713, DRWG #D-79-9. C.O.M. ES442. | 400 | \$14.62 | \$5,848.00 |
| 4 | BRACKET, REAR PLATE TYPE A31, TWO PATTERN ALUMINUM MATCH PLATE, ONE PATTERN PART, TWO CORE BOX PARTS. FOUR CAVITY ALUMINUM SPLIT CORE BOX. FLASK SIZE 14" x 16". APPROXIMATE WEIGHT 3LB. 4OZ. MATERIAL AA713, DRWG #D-79-10. C.O.M. ES443. | 200 | \$12.49 | \$2,498.00 |
| 5 | BRACKET FRONT PLATE TYPE A26, TWO PATTERN ALUMINUM MATCH PLATE, ONE PATTERN PART, 2-4 CAVITY SPLIT ALUMINUM CORE BOX, FLASK SIZE 14" x 20". APPROXIMATE WEIGHT 4LB. MATERIAL AA713. DRWG #D-79-11, C.O.M. ES444. | 250 | \$14.64 | \$3,660.00 |
| 6 | BRACKET REAR PLATE TYPE A26, TWO PATTERN PARTS, 2-4 CAVITY SPLIT ALUMINUM CORE BOX, FLASK SIZE 14" x 16" APPROXIMATE WEIGHT 3LB., MATERIAL AA713. DRWG #D-79-12. C.O.M. ES445. | 175 | \$12.29 | \$2,150.75 |
| 7 | CAP, ORNAMENTAL, 4", PATTERN SIZE 12" x 18" - 1 ON. APPROXIMATE WEIGHT 2LB- 4OZ. MATERIAL AA713, C.O.M. ES414. | 100 | \$14.38 | \$1,438.00 |
| 8 | ELBOW, ORNAMENTAL, PATTERN SIZE 12" x 16" - 4 ON, MATERIAL AA713 OR ZC-81A. APPROXIMATE WEIGHT 11OZ. DRWG #F-69-623-T. C.O.M. ES295. | 1,000 | \$7.39 | \$7,390.00 |
| 9 | PLATE, UPSWEEP MOUNTING BRACKET, 3 ON PATTERN, MATERIAL AA713, APPROXIMATE WEIGHT 9 OZ., DRWG #B-75-2, C.O.M. ES436. | 1,200 | \$3.37 | \$4,044.00 |
| 10 | SADDLE POST, 4", PATTERN SIZE 12" x 12" - 6 ON. MATERIAL AA713, APPROXIMATE WEIGHT 13 OZ. DRWG #D-59-511-T, C.O.M. ES298. | 1,000 | \$4.60 | \$4,600.00 |
| 11 | SADDLE POST MOUNT 14" , 12" x 12" - 6 ON, MATERIAL AA713, APPROXIMATE WEIGHT 1LB.- 13 OZ. DRWG #D-62-523-T. C.O.M. ES298B.. | 800 | \$12.79 | \$10,232.00 |
| 12 | SIGN SUPPORT BRACKET W/ 5/16" HOLE, FLASK SIZE 12" x 18" - 8 ON, APPROXIMATE WEIGHT 4.2 OZ. MATERIAL AA713, ZC-81A OR TENSALOY, DRWG #1282-B., C.O.M. ES150. | 10,000 | \$1.50 | \$15,000.00 |
| 13 | SOCKET KEY, FLASK SIZE 14" x 20", 24 PER FLASK. MATERIAL TG-12 OR EQUAL, APPROXIMATE WEIGHT 3.5.OZ. DRWG #D-81-503T. ES447 | 4,000 | \$1.24 | \$4,960.00 |
| 14 | STANDARD BASE SUPPORT, TWO PART ALUMINUM CORE AND DRAG SINGLE PATTERN, TWO CORE BODY PARTS FULL MAHOGANY SPLIT, FLASK SIZE 20" x 20". APPROXIMATE CASTING WEIGHT 13LB.- 5 OZ. MATERIAL AA713. DRWG #4898M. C.O.M. ES249. | 200 | \$59.50 | \$11,900.00 |
| 15 | TERMINAL BOX, FLASK SIZE 12" x 18" 1 PER FLASK. APPROXIMATE WEIGHT 4LB. 12OZ.. MATERIAL AA713. DRWG #F-65-514-T, C.O.M. ES427. | 100 | \$20.03 | \$2,003.00 |
| 16 | UPPER YOKE CAP, FLASK SIZE 12" x 18" - 8 PER FLASK, MATERIAL AA713. APPROXIMATE WEIGHT 10Z. DRWG #B-49-7, C.O.M. ES398 | 100 | \$1.66 | \$166.00 |
| GRAND TOTAL | | | | \$81,183.55 |

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EMAIL: TYWHIT@MILWAUKEE.GOV

| BIDDER: | | NORTHWEST ALUMINUM & BRASS FOUNDRY INC. MUSKEGO, WI | | |
|---|--|---|------------|--------------------|
| LBE AFFIDAVIT SUBMITTED? | | N/A | | |
| BUY MILWAUKEE / AMERICAN AFFIDAVIT SUBMITTED? | | YES* | | |
| ITEM # | DESCRIPTION | ESTIMATED ANNUAL USAGE | UNIT PRICE | SUBTOTAL |
| 1 | BRACKET END MOUNT, FLASK SIZE 16" x 24", ONE CASTING PER FLASK APPROXIMATE CASTING WEIGHT - 3LBS. DRWG #D-77-509T, ALUM. ALLOY ZC-81A OR AA713. C.O.M #ES438. | 200 | \$22.33 | \$4,466.00 |
| 2 | BRACKET PLATE FOR ALUMINUM POLE. APPROXIMATE CASTING WEIGHT 1LB.6 OZ. SIX ON. MATERIAL- AA713. PER CITY DRAWING #B-78-24. C.O.M. ES441. | 20 | \$5.33 | \$106.60 |
| 3 | BRACKET, FRONT PLATE TYPE A31, TWO PATTERN ALUMINUM MATCH PLATE, TWO PART ALUMINUM SPLIT FOUR CAVITY CORE BOX. FLASK SIZE 14" x 20". APPROXIMATE WEIGHT 4LB. MATERIAL AA713, DRWG #D-79-9. C.O.M. ES442. | 400 | \$12.93 | \$5,172.00 |
| 4 | BRACKET, REAR PLATE TYPE A31, TWO PATTERN ALUMINUM MATCH PLATE, ONE PATTERN PART, TWO CORE BOX PARTS. FOUR CAVITY ALUMINUM SPLIT CORE BOX. FLASK SIZE 14" x 16". APPROXIMATE WEIGHT 3LB. 4OZ. MATERIAL AA713, DRWG #D-79-10. C.O.M. ES443. | 200 | \$10.91 | \$2,182.00 |
| 5 | BRACKET FRONT PLATE TYPE A26, TWO PATTERN ALUMINUM MATCH PLATE, ONE PATTERN PART, 2-4 CAVITY SPLIT ALUMINUM CORE BOX, FLASK SIZE 14" x 20". APPROXIMATE WEIGHT 4LB. MATERIAL AA713. DRWG #D-79-11, C.O.M. ES444. | 250 | \$12.92 | \$3,230.00 |
| 6 | BRACKET REAR PLATE TYPE A26, TWO PATTERN PARTS, 2-4 CAVITY SPLIT ALUMINUM CORE BOX, FLASK SIZE 14" x 16" APPROXIMATE WEIGHT 3LB., MATERIAL AA713. DRWG #D-79-12. C.O.M. ES445. | 175 | \$10.48 | \$1,834.00 |
| 7 | CAP, ORNAMENTAL, 4", PATTERN SIZE 12" x 18" - 1 ON. APPROXIMATE WEIGHT 2LB- 4OZ. MATERIAL AA713, C.O.M. ES414. | 100 | \$12.85 | \$1,285.00 |
| 8 | ELBOW, ORNAMENTAL, PATTERN SIZE 12" x 16"- 4 ON, MATERIAL AA713 OR ZC-81A. APPROXIMATE WEIGHT 11OZ. DRWG #F-69-623-T. C.O.M. ES295. | 1,000 | \$3.94 | \$3,940.00 |
| 9 | PLATE, UPSWEEP MOUNTING BRACKET, 3 ON PATTERN, MATERIAL AA713, APPROXIMATE WEIGHT 9 OZ., DRWG #B-75-2, C.O.M. ES436. | 1,200 | \$2.98 | \$3,576.00 |
| 10 | SADDLE POST, 4", PATTERN SIZE 12" x 12" - 6 ON. MATERIAL AA713, APPROXIMATE WEIGHT 13 OZ. DRWG #D-59-511-T, C.O.M. ES298. | 1,000 | \$4.06 | \$4,060.00 |
| 11 | SADDLE POST MOUNT 14" , 12" x 12" - 6 ON, MATERIAL AA713, APPROXIMATE WEIGHT 1LB.- 13 OZ. DRWG #D-62-523-T. C.O.M. ES298B.. | 800 | \$8.76 | \$7008.00 ** |
| 12 | SIGN SUPPORT BRACKET W/ 5/16" HOLE, FLASK SIZE 12" x 18" - 8 ON, APPROXIMATE WEIGHT 4.2 OZ. MATERIAL AA713, ZC-81A OR TENSALOY, DRWG #1282-B., C.O.M. ES150. | 10,000 | \$1.33 | \$13,300.00 |
| 13 | SOCKET KEY, FLASK SIZE 14" x 20", 24 PER FLASK. MATERIAL TG-12 OR EQUAL, APPROXIMATE WEIGHT 3.5.OZ. DRWG #D-81-503T. ES447 | 4,000 | \$0.78 | \$3,120.00 |
| 14 | STANDARD BASE SUPPORT, TWO PART ALUMINUM CORE AND DRAG SINGLE PATTERN, TWO CORE BODY PARTS FULL MAHOGANY SPLIT, FLASK SIZE 20" x 20". APPROXIMATE CASTING WEIGHT 13LB.- 5 OZ. MATERIAL AA713. DRWG #4898M. C.O.M. ES249. | 200 | \$56.23 | \$11,246.00 |
| 15 | TERMINAL BOX, FLASK SIZE 12" x 18" 1 PER FLASK. APPROXIMATE WEIGHT 4LB. 12OZ.. MATERIAL AA713. DRWG #F-65-514-T, C.O.M. ES427. | 100 | \$17.91 | \$1,791.00 |
| 16 | UPPER YOKE CAP, FLASK SIZE 12" x 18" - 8 PER FLASK, MATERIAL AA713. APPROXIMATE WEIGHT 10Z. DRWG #B-49-7, C.O.M. ES398 | 100 | \$1.42 | \$142.00 |
| GRAND TOTAL | | | | \$66,458.60 |

* NORTHWEST ALUMINUM & BRASS FOUNDRY INC. SUBMITTED A NON-COMPLIANT AFFIDAVIT

** THIS IS 2 ON, NOT 4 ON

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AWARD WILL BE MADE IN TOTAL TO THE LOWEST RESPONSIVE AND RESPONSIBLE BIDDER COMPLYING WITH THE BID SPECIFICATIONS AND THE DELIVERY REQUIREMENTS. BIDDERS MUST QUOTE ALL ITEMS LISTED TO BE ELIGIBLE FOR AN AWARD.

THE LOW BIDDER SHALL BE DETERMINED BY MULTIPLYING THE QUOTED UNIT PRICE BY THE ESTIMATED ANNUAL QUANTITY TO OBTAIN THE GRAND TOTAL.

IF A LOCAL BUSINESS ENTERPRISE (LBE) IS A RESPONSIVE AND RESPONSIBLE BIDDER, THE LBE SHALL BE AWARDED THE CONTRACT PROVIDED ITS BID DOES NOT EXCEED THE LOWEST BID BY MORE THAN 5% AND THE DIFFERENCE DOES NOT EXCEED \$25,000.

CONTRACTS SHALL BE AWARDED TO THE LOWEST RESPONSIBLE BIDDER WHO QUALIFIES FOR THE CITY OF MILWAUKEE-MADE, MILWAUKEE COUNTY-MADE OR AMERICAN-MADE PROGRAM (ORDINANCE 310-18.9) IF:

- THE BIDDER SUBMITS AN AFFIDAVIT WITH THEIR BID INDICATING THEY MEET THE REQUIREMENTS OF THE ORDINANCE, AND
- THE BID DOES NOT EXCEED THE LOWEST BID BY MORE THAN 12%.

ANY BIDDER PROPOSING TO SUPPLY GOODS UNDER ORDINANCE 310-18.9 SHALL NOT ALSO RECEIVE THE BENEFIT OF THE BID AWARD PROVIDED UNDER THE LOCAL BUSINESS ENTERPRISE PROGRAM. IF A MILWAUKEE-MADE GOOD IS NOT AVAILABLE, THE CITY SHALL THEN PURCHASE A MILWAUKEE COUNTY-MADE GOOD, PROVIDED THE PURCHASE DOES NOT INCREASE THE COST BY MORE THAN 12%. IF A MILWAUKEE-MADE OR MILWAUKEE COUNTY-MADE GOOD IS NOT AVAILABLE, THE CITY SHALL THEN PURCHASE AN AMERICAN-MADE GOOD, PROVIDED THE PURCHASE DOES NOT INCREASE THE COST BY MORE THAN 12% OR \$25,000.